The Essential Coffee Cart Assembly Instructions

Tools Needed:

- 9/16 Socket
- Philips screwdriver
- Flat head screwdriver
- 4mm / 5/32 hex key

Step 1: Secure the Casters

- 1. Locate the panel labeled "base." Ensure the side with holes for barrel nuts faces upward, as this is the base of the cabinet.
- 2. Secure the four casters to the base panel using the provided bolts, nuts, and washers.
 - O Place the flat washers on the top side of the panel (where the bolt head rests).
 - O Use a crush washer on the underside (where the nut secures the bolt).
 - O Tighten each bolt firmly to ensure the casters are stable.

Step 2: Install Left Side Panel

- 1. Locate the "left" side panel. Place three barrel nuts into the designated holes on the left side of the base panel.
 - O Use a flathead screwdriver to align the barrel nuts with the adjacent screw holes for proper threading.
- 2. Align the side panel with the base panel. Insert three crib screws through the side panel and fasten them into the barrel nuts.
- 3. Tighten securely to ensure a strong connection.

Step 3: Install Front Panel

- 1. Locate the "front" panel. Place ten barrel nuts into the designated holes on the front panel.
 - O Use a flathead screwdriver to align the barrel nuts with the adjacent screw holes.
- 2. Insert three crib screws through the left side panel and two crib screws through the base panel, fastening them into the left-5 barrel nuts on the front panel.
- 3. Tighten all screws to secure the front panel firmly.

Step 4: Install Right Side Panel

- 1. Locate the "right" side panel. Place three barrel nuts into the designated holes on the right side of the base panel.
 - O Use a flathead screwdriver to align the barrel nuts with the adjacent screw holes for proper threading.
- 2. Align the side panel with the base and front panels. Insert six crib screws through the right side panel, fasten them into the barrel nuts.
- 3. Tighten securely to ensure a strong connection.

Step 5: Install Center Divider

- 1. Locate the "center" divider. Secure four figure-8 fasteners to the cutouts on the front and top edges of the center divider using four provided screws.
- 2. Insert the two remaining barrel nuts into the designated holes in the center divider.
- 3. Insert the two remaining crib screws through the underside of the base panel, fastening them into the two barrel nuts in the center divider.
- 4. Tighten securely to ensure a strong connection.
- 5. Fasten two additional screws through the front-two figure-8 fasteners on the front of the center divider, securing it to the front panel.

Step 6: Install Countertop

- 1. Secure eight figure-8 fasteners to the cutouts on the top edges of the side and front panels using eight provided screws.
- 2. Place the countertop onto the assembled frame, aligning it with all ten figure-8 fasteners.
- 3. Insert the remaining 10 screws through all the figure-8 fasteners into the countertop and tighten securely.

Tip: *For a stronger, permanent assembly, apply wood glue to the joints if you don't plan to disassemble the cart.

The Essential Coffee Cart Components

Each cart kit contains the following components:

Hardware:

- 18 barrel nut bolts
- 18 barrel nuts
- 12 figure eight clips
- 24 screws for the figure eight clips
- 4 casters
- 16 bolts for casters
- 16 washers for casters
- 16 lock washers for casters

Panels:

- Base/Bottom
- Right Side
- Left Side
- Center Divider
- Front
- Countertop

Let us know how we can help!

Prima Coffee Equipment Email: sales@prima-coffee.com Call: (888) 837-7892

